

# **NOTICE**

## **REGARDING OUR FLOORBOARDS**

*Although We have tried to make this floorboard kit as easy as possible to install, some trimming may be needed.*

Here are some helpful hints that will make this install a little easier:

- 1- First, remember that your new floor will **NOT** lay on your old stock floor. The old floor has to be removed to fit your new floor.
- 2- Use the instructions included in the kit to cut out the stock floor.
- 3- Measure your new floor and only cut out enough of the old floor to fit. Do not cut too much of the stock floor. You can always trim more if needed later.
- 4- If you need to fix any rust that your new floor does not cover, you need to do so now before you go on.
- 5- Lay your new floor in place. The front edge should be where it kicks up to the firewall (the bottom of the toeboard). Use the set-up screws to hold in place.
- 6- Put the main tunnel in and use a few screws to hold in place. (We can adjust this later if needed).
- 7- Take a piece of cardboard and trace your new left and right toeboard. Use the cardboard templates to get an exact fit. Trim your new toeboards to match. (They are almost always a little different from side to side). Screw them in place.
- 8- The last piece to fit will be the tranny extension. We make this piece out of 18 ga. steel so you can reshape if needed. This is like the last piece of a puzzle. when you use the set up screws it should pull everything in place. \*Note: we have added a little material on the front edge so a little trimming is normal.
- 9- If you are using a Direct Sheetmetal firewall, the bottom flange for the tranny extension to lay on, can be removed if you are welding the floor in.  
We always remove this flange if we are doing a install here at our shop. The flange is there for people who are bolting their floor in.
10. Use a black felt marker and trace around every piece that is over-lapping one another. Remove the floor and trim off any extra material on the pieces with the black lines. You should only have 1" of material on the inside of your black lines. This will make your new floor look attractive even from underneath your car/truck.

Screw everything back in place and do any adjusting that is needed before you start to weld. (Try to use .023 welding wire).

You can put any holes that are needed before you do any welding (brake, steering etc.). It is much easier to do the holes on a bench than in the car).

Every floor we make is different and every car is different. We have made these parts for you to install and get that feeling you get when you have done the best you can do and you did it yourself.

You can always call us for help if you need it, and remember it is only sheet metal, it can be re-welded, re-fit and sanded to look like new. Thank You.

***Direct Sheetmetal • 619-588-2925***  
***Monday thru Friday 8:30 a.m. thru 4:00 p.m.***