

## BRAKE LINES & WHEEL CYLINDERS

#@\$!\*\$@#\$% INSTRUCTIONS  
MID FIFTY F-100 PARTS 1-800-252-1956

**INST-0504**

0504-ALL

0506-All, 0507- All

0509-All, 0510-All

0516

5904-STK

5905-SS

### BRAKE LINES

Front Right Wheel Cyl.

Front Right Brake Hose

Front Right Brake Line

Wheel Cylinder, Right

Rear Brake Line, Right

Main Line, Master Cylinder to Rear Fitting

Master Cylinder

Front Driver Brake Hose

Front Driver Wheel Cylinder

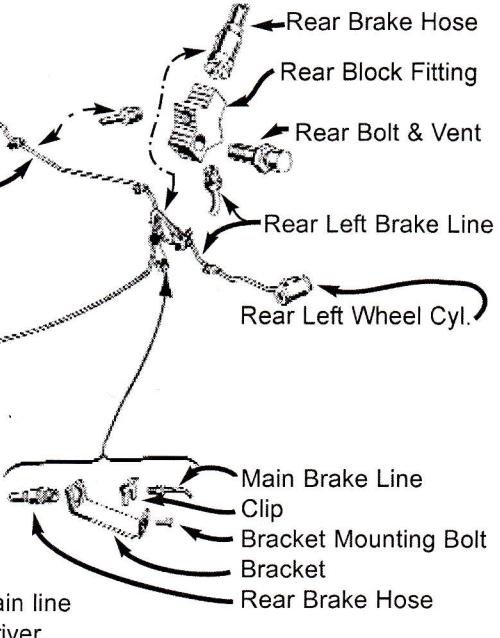
Front Driver Brake Line

Frame  
Rear main line  
Front Driver

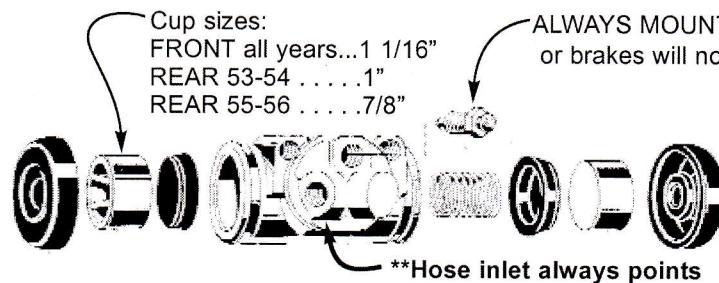
Front Passenger

Rear Main line  
Front Driver  
Stop Switch Bolt  
Right Front Line  
Three Hole Fitting  
Copper Washers, Pair

Three Hole master cylinder fitting (0516) holes face frame  
Brake pressure Switch, Wires go to Turn signal switch and Headlight  
switch, wires are interchangeable.



### WHEEL CYLINDERS AND WHEEL CYLINDER REPAIR KITS



Cup sizes:

FRONT all years...1 1/16"

REAR 53-54 ....1"

REAR 55-56 ....7/8"

ALWAYS MOUNT WITH BLEEDER AT TOP as shown  
or brakes will not bleed properly and may hold air.

To determine right from left.  
Hold cylinder in this position.  
Mounting holes at top (eyes)  
bleed screw in center (nose position)  
Brake hose will be in lower (mouth position)  
Hose inlet points left, is left, driver (shown)  
Hose inlet points right, is right, passenger  
\*\*Inlet must always point to rear of truck.

**Wheel cylinder repair kits:** Kits change almost daily as they become items no manufacturer wants to continue making. Some wheel cylinder repair kits include a spring with specially formed end coils to permit the spring to also serve as cup expanders. The spring replaces old standard spring with two separate stamped metal cup expanders. Do not attempt to use metal cup expanders with this style spring.

**As of Jan 2006** Springs are no longer available in kits. We are searching for NOS ones and have sent them off for production but they may be scarce for a while

**Mid Fifty F-100 Parts**

(800) 252-1956



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INST. BRAKE LINES, WHEEL