

POWER WINDOW CONVERSION KIT (EL)

PART NUMBERS

INST-1735

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#@\$!*@#\$\$% INSTRUCTIONS MID FIFTY F-100 PARTS 1-800-252-1956

**This is just one suggestion, Power Windows can be installed in a number of ways.
Use your own technical skills and common sense.**

SUPPLIES NEEDED (Not Included With Kit)

- 2 pieces of 1/4" X 1 1/4" X 36" flat stock.
- 1/4" bolts in lengths 3/4", 1 1/2", 2"
- Tubing (Round or Square) 1/2" X 24" to be used for spacers
1. Take inspection panel off and unhook regulator from window.
Remove clip from roller.  Push lower window lift (with roller still in it) off the regulator.
2. Secure window in the UP position and remove regulator from door.
3. Cut one piece of flat stock 26" long, Cut 4 pieces of tubing 1 5/8" long.
4. Measure, Up from door bottom 10 1/2". (See Fig 1)
Next, measure from panel opening out 3/4" on both sides.
5. Drill a 5/16" hole on each side of door panel opening at this point.
6. Put flat stock through door opening and mark for holes. Drill 5/16" holes in flat stock.
7. Put power window unit in door with motor on hinge side of the door.
8. Install brace using flat stock and two pieces of the tubing cut to 1 5/8" long.
9. After brace is in place, center power window unit. Mark and drill hole in flat stock. This will mount the center brace of the bottom of power window unit. (See Fig 2)
10. Take the 12" of flat stock you cut off and run this inside door panel opening. Lay across motor to bottom and across the 1 1/4" brace. Mark and drill holes in 12" brace that goes through holes in motor of power window unit. (See Fig 3)
11. Using a 1/4" X 3/4" bolt mount brace to bottom of door. (See Fig 3)
12. Cut two 3/4" X 1/2" spacers from tubing. Use to mount motor to 12" brace & 26" brace.
13. Measure up from bottom of door 18 5/8", then from latch side 11 1/4" then from hinge side 17 1/4".
Drill two (2) 5/16" holes which will mount the center brace on power window unit. (See Fig 4)
14. Make two (2) 5/8" spacers to mount the top brace on power window unit.
15. Mount window in lower lift channel.
16. You are now ready to test power windows. Test by running a wire off the hot side of the battery. *Note: Since power window unit is made in Italy the ground wire is brown.* To try power window unit, put one wire to ground and the other to hot from accessory side of ignition switch. This will move the window up or down - If window moves down, reverse wires. Take window all the way to the top. Reverse wires and bring window down slowly. When glass is even with bottom of window opening, stop window. Mark and drill hole at the bottom of the power window unit, put a screw in rail, this will act as a stop for your windows.
17. You are now ready to wire to switches. Follow all instructions that came with power windows.

IMPORTANT: Door opening should be 5/8" all the way around. If it is not, use a body spreader to widen the opening to the specified measurement. Dry graphite can be used on felts for smoother operation.