

PRE-CUT INSULATION KITS, ALL

#@\$!*@#\$\$% INSTRUCTIONS
MID FIFTY F-100 PARTS 1-800-252-1956

INST-2167

PART NUMBERS

92170 Thru 92192

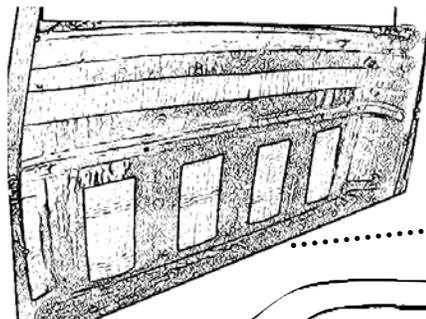
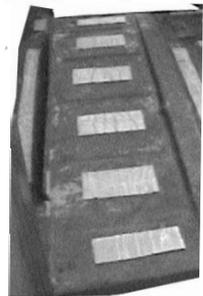
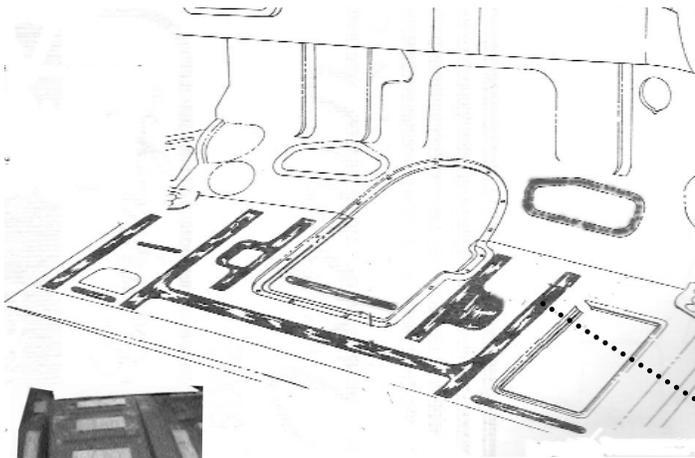
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DAMPENER OR DAMPER PADS

Styles and types have changed over the last few years. We used Dynamat because I liked the “non-sticky” style. They quit making it, now only make the “sticky” kind. What I mean by “sticky” is the actual material is tacky to the touch, it also has a self stick backing. This material is very dense and moldable, and has an aluminum shiny side to reflect heat. Always have shiny side toward you.

We cut this material to fill in many of the indents in the cab. By attaching this type of material to the sheet metal you help absorb heat, vibration and noise. In some areas it also helps to even out the finished surface for a smother feel below carpet. Note we include a special poured floor filler that we have made to fill indents of the floor, it also has a self stick backing.



DAMPENER OR DAMPER PADS

- *1...Sheet metal must be clean, dry & free of dust.
- *2...The temperature of the metal needs to be 70*
- *3...Lay out everything like you want it, peel backing off one piece at a time.
- *4...Use a seam roller to pressure roll pieces onto the sheet metal.
- *5...FLOOR FILLERS, each piece is an exact fit into a floor indent. Make sure you have them all correctly placed, then peel the backing off and roll them so they are firmly attached.
- *6...Rear floor strips and rectangles, lay out in indents
- *7...DOORS: strips are intended to stick to inside of outer door skin. They can be placed in a variety of ways. The goal here is to evenly distribute them for the best job of “damping” vibration. Take some extra time to make sure inner door skin is clean and *free of dust*. Then take extra time rolling strips for a good firm hold.
- *8...REAR WALL, rectangles in indents, even behind gas tank. you will be glad you did.
- *8...ROOF. Same here, watch for dust, it's there even tho the roof looks clean. Dust may keep the sticky side from making a good seal. Make sure strips are firmly attached. I like to run these from front to back, but they can go either way.

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FOIL BACKED "JUTE" INSULATION

This material is a composite of compressed fibers, including air pockets, with aluminum backing. Always have the aluminum side facing you. Do not use this in doors, yes, I know it is shown inside doors in national advertising but do not use it, as it WILL absorb water. Not a good thing inside a door!!.

**Now might be a good time to double check for drainage holes in the front and rear cab corner areas and doors.

We have VERY CAREFULLY designed and cut these pieces to fit. Take a little time to make sure they are tucked into corners and the edges butt up together.

Mark each piece as you remove it with a marker and outline its location on the cab.

Use Hi-Temp spray glue. Follow directions on the can. Spray each piece on the "fabric" side as evenly as you can. Spray the cab sheet metal. The glue needs to "dry" It needs to actually feel dry to the touch. You have plenty of time, do not rush this. Now you will be glad you took the time to outline each piece with marker. Smooth out the pieces with your hands, you do not have to pressure roll these pieces, but I like to go over the edges a little. When all is done, tape all the seams. We include tape, it is important as it keeps out dust and any accidental water, keeping everything nice and neat. Smooth it all out and take a picture for your records.

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