

REAR AXLE CONVERSION "FLIP" KIT

AXLE ABOVE SPRINGS

#!*@#% INSTRUCTIONS

MID FIFTY F-100 PARTS 1-800-252-1956

PART NUMBER

2882

2882-WSS

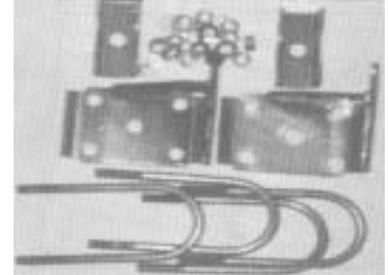
2889-L & R

PAGE NUMBER

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KIT INCLUDES:

- 2 Spring Perches
- 2 U-Bolt Plates, with shock mounts
- 2 Shock studs (only in 2882-WSS)
- 4 U-Bolts
- Mounting Hardware



Kit is designed for 48-56 Fords and 55-59 Chevy Trucks
Lowers truck 3 1/2 to 6 inches, depending on springs.

Uses 2" wide springs and 3" wide Axle,

For stock 2 1/2" wide axle housing use spring perches #2883 sold separately in our catalog.

Prep axle by removing any existing mounts.

Lift truck onto jack stands.

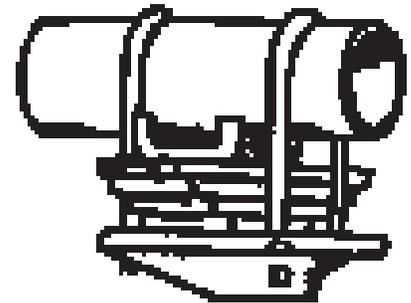
Shim as needed to level front to back and side to side.

Measure to find axle centerline & spring mounting locations

See page 2 *FINDING REAR AXLE CENTERLINE

Mount the axle and springs using U-bolts in the kit.

Mount as shown



Snug the U-bolts down, with the frame level, point the pinion down *0* degrees, then tack weld the spring perches to the axle housing.

Attach shock eye bolts. Bolt should be straight out.

Disassemble and permanently weld perches to housing.

Paint as desired and reassemble, Torque U-bolts to 70 lbs.



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Some things to consider at this stage.

1. REVERSE EYE SPRINGS - will drop the truck about 2 inches. Most springs have a wrap on the second leaf. Cut the second spring back from the eye roll 1 1/2 to 2 inches from each end, removing any wrap.

See our catalog for a variety of lowered springs, complete stacks or main leaves. Our lowered springs have a shorter arch and tapered leaves with poly buttons for a smoother, gentler ride. Most any configuration is available.

2. Poly ride spring liner (part #2832-R) will make the truck ride smoother and quieter if not using our springs with pre-installed polly buttons.

3. If using Reversed Eye springs always remove front of rear spring hanger and flip over to avoid binding of spring eye inside hanger. This hanger can be mounted as high as possible on the frame for almost another inch of drop.

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