

**HIDDEN BED MOUNTING**  
**All Models**

PART NUMBER

**0230**

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**#@\$!\*@#\$\$% INSTRUCTIONS**

**MID FIFTY F-100 PARTS 1-800-252-1956**

**Welding Required**

**7/16 SAE x 1" grade 8 (or better) bolts**

**Matching Hardware**

The bed of an F-100 is assembled as a unit then attached to the frame with eight (8) bolts, six (6) of which show.

The object of the hidden bed mounting is to hide those large bolts, holding the bed assembly to the frame, from view.

Two (2) bolts attach rear cross member to frame and are already hidden.

Two (2) bolts are located at the front of the bed next to the front bed panel, they go through the metal floor skid strip runners, through a sleeve on the front cross member and into a bracket attached to the frame rail. To hide these bolts, remove the sleeve from the front cross member, and weld a 7/16 nut to the top of the flange. Replace the two (2) skid strips with strips that have no round hole.

Four (4) bolts are visible in the bed wood, countersunk in the bed boards, going through the board, through the center cross member, and into the frame.

Remove the square insert on the bottom of the cross-member, weld a 7/16" SAE nut onto the insert and reweld insert to cross member.

The bed is now attached from underneath with grade 8 or better bolts installed through the frame into the stationary nuts.

HIDDEN BED MOUNTING CROSS MEMBERS are available from MID-FIFTY F-100 Parts in a kit or individually as well as the bolts, etc.