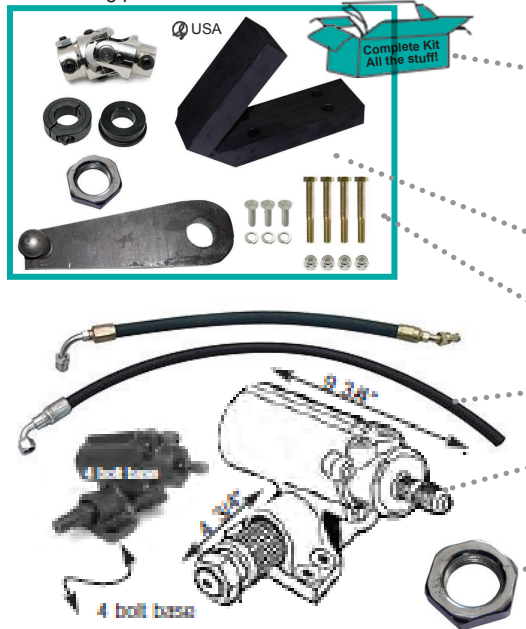


POWER STEERING CONVERSIONS

Bleeding power steering, yes, it does need done. Power steering systems are "self-bleeding" but we are installing new components. With truck off, fill reservoir and let sit for a bit, raise the front end and turn wheels back and forth slowly (engine is still OFF) allow the box to draw fluid, keep adding fluid to reservoir, keeping it full, when level stops dropping, start truck and continue to turn wheels until fluid stays full. Put cardboard, upside down rug, etc under front tires, will let tires slide on concrete floor, saves tires, floor and your back. New steering having trouble? If the problem is on one side or one direction, check box or rack or pitman arm areas. If problem is on both sides or directions, it is probably the pump, the fluid or hoses, do the bleeding procedure above.



TOYOTA CONVERSION

TOYOTA STEERING CONVERSION KITS
Bracket, pitman arm, sector nut, centering bearing & hardware.
 Stock column, with u-joint 94620 \$295.00 kit
 Stock column, with coupler 94620-JC \$245.00 kit
 Another steering column, call first 94621 \$285.00 kit

BOX MOUNTING BRACKET 4620-CJ \$95.00 ea
Bolt in, lines the box up perfectly for stock or custom column, Open hole in frame 1/4" toward front

BOLT KIT Box to bracket, bracket to frame ... 84620 \$10.00 kit

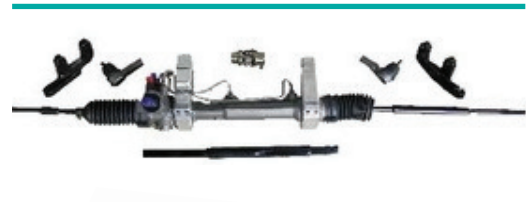
OLD STYLE BRACKET Welding required ... 4620-OS \$95.00 ea

HOSE KIT 4628 \$100.00 kit

USED TOYOTA BOX as available 4621-U \$325.00 ea

REBUILT TOYOTA BOX 4621-RB \$555.00 ea
Used box is not tested but if something is wrong we will replace it. Use a box from a 1980-84 and some 1985-87 Toyota 4X4 Pick-up.

TOYOTA SECTOR SHAFT NUT 4624 \$4.65 ea



POWER RACK & PINION STEERING

For stock straight axle!! Kit comes with power rack & pinion, rack to axle mounting plate and hardware. Custom made steering arms, tie rod ends, lower u-joint and steering shaft. You will need a coupler from your column to the collapsible shaft

Rack & pinion kit, stock axle 4610 \$699.00 kit
 Hose kit 4612 \$20.00 ea



POWER RAM ASSIST STEERING

Use with original steering box. Kit includes power cylinder, drag link, heavy duty tie rod, new style tie rod ends, control valve assembly, hoses and all necessary mounting hardware, everything but pump. Kit includes modified pitman arm but we need the old ones to modify for the next guy so must charge core to get them back. This requires the pitman arm, it is not included.

Power ram assist steering kit 4630 \$899.00 kit
 Core charge 2706-CORE \$35.00 ea



NEW! 400 SERIES POWER STEERING

The compact design is closely modeled after the original manual steering box. Cheaper than our old Toyota conversion with a used box, and this is all NEW! It has the performance handling of many rack and pinion conversions without the need for extensive modification

Complete kit 4614-5356 \$535.00 ea
 Box only 4613-5356 \$375.00 ea



POWER STEERING PARTS

Sagnaw style pump, black 4616-B \$39.99 ea
 Ford style pump, remote reservoir 4530 \$125.00 ea
 Sagnaw style bracket, black 4562-B \$149.00 ea
Other pumps, brackets and finishes available, see website