

ORIGINAL MOTOR

ENGINE BLOCK COLOR	FIRING ORDER	223 6 CYLINDER	272 8 CYLINDER
1955-56 Pale yellow	223..... 1-5-3-6-2-4	Spark plug gap 0.035"	Spark plug gap 0.035"
1954, thanks, Abe..... Red	239, 256 1-5-4-8-6-3-7-2	Point gap 0.024-0.026"	Point gap 0.014-0.016"
1953 thanks henry.....Green	272, 279, 332.... 1-5-4-8-6-3-7-2	Dwell angle35°-38°	Dwell angle 26°-28°
	289, 302..... 1-5-4-2-6-3-7-8	Timing, std Tns 4° BTDC	Timing8-10° BTDC
	351W 1-3-7-2-6-5-4-8	Bore and stroke ... 3.625" x 3.6"	Bore and stroke ... 3.625" x 3.3"



ORIGINAL MOTOR MOUNTS

Rear side "u" pad, use 2.....	1405.....	\$15.00 ea
Bushing use 2.....	1421.....	\$4.00 ea
Rear side lower small pad use 2.....	1406.....	\$6.00 ea
Rear side bolt use 2.....	81407.....	\$4.50 ea
Front bar pad.....	1404.....	\$25.00 ea
Bar pad bolts.....	81404.....	\$3.50 set
Front bushing.....	1421.....	\$4.00 ea
Front round pad.....	1403.....	\$8.50 ea
Front center bolt.....	81407.....	\$4.50 ea

EXHAUST DEFLECTOR TIPS

Plain polished stainless.....	1451.....	\$16.90 ea
Ford script.....	1450.....	\$16.90 ea
V8.....	1452.....	\$16.90 ea
Chevy bowtie, for Chevy powered.....	1453.....	\$16.90 ea

Y-BLOCK ENGINE PARTS

Y-block spark plug wire set.....	1430.....	\$18.00 ea
Y-block valve cover gaskets.....	4333-G.....	\$11.50 pr
Neoprene.....	4332-N.....	\$32.50 pr
Y-block cross-over exhaust pipe.....	4340.....	\$55.00 ea
Cross-over pipe gasket.....	4341.....	\$2.00 ea
Power steering bracket, Saginaw pump.....	4342-Y.....	\$195.00 ea
<i>Pumps available see website.</i>		
Y-block alternator bracket.....	4350-B.....	\$125.00 ea
<i>Puts alternator in generator location</i>		
Billet aluminum 2 groove pulley.....	4510.....	\$225.00 ea
<i>Fits 272-292-312, add ac, power steering, etc</i>		
Pulley crank bolt & washer.....	4515.....	\$11.50 ea
Pulley spacer y-block may need spacer.....	4512.....	\$20.00 ea
Dip sticks		
Flat head V8.....	1418.....	\$25.00 ea
Flat head V8, chrome.....	1418-CH.....	\$30.00 ea
Y block V8.....	1419.....	\$25.00 ea
Y block V8 chrome.....	1419-CH.....	\$30.00 ea
Oil filter		
6-8 cylinder canister type.....	1415.....	\$16.50 ea
Spin on type.....	1413.....	\$13.50 ea
Spin on type with check valve.....	1416.....	\$14.00 ea
Oil filter spin on adapter.....	1411.....	\$30.00 set
<i>Fits 6 cyl flat-heads from 1952 & y blocks from 1954</i>		
Oil light sending unit.....	2657.....	\$14.50 ea

There are no good solutions for using original stock gauges, we have new stock gauges & sending units that are accurate and end up being cheaper than messing around with originals. Sending units and gauges see page 44

