

# POWER STEERING CONVERSIONS



## RACK & PINION STEERING

For stock straight axle!! Kit comes with power rack & pinion, rack to axle mounting plate and hardware. Custom made steering arms, tie rod ends, lower u-joint and steering shaft. You will need a coupler from your column to the collapsible shaft

- Rack & pinion kit, stock axle.....4610 ..... \$699.00 kit
- Hose kit .....4612 .....\$20.00 ea



## POWER RAM ASSIST STEERING

This system is great for the purist. It bolts to the existing steering system and clears all of the factory components. This will allow the use of the factory steering columns and allow for a stock look without having to suffer with manual steering. Kit includes power cylinder, drag link, heavy duty tie rod, new style tie rod ends, control valve assembly, hoses and all necessary mounting hardware, everything but pump. Includes modified pitman arm but we need the old ones to modify for the next guy so must charge core to get them back.

- Power ram assist steering kit .....4630 ..... \$899.00 kit

# POWER STEERING PARTS

## POWER STEERING PUMPS NEW

### Universal saginaw style pumps

- Pump only, keyway shaft, use with below ..4532 .....\$105.00 ea
- Reservoir only, black .....4616-B.....\$39.99 ea
- Reservoir only, chrome .....4616-C .....\$49.00 ea

You need the pump and reseroir to make a complete pump  
Uses saginaw brackets to mount to engine

- Saginaw pump & reservoir, billet, keyway .....4534 .....\$355.00 ea

Brackets needs to match the engine, pumps need to mach the brackets and pulleys needs to mach the pump AND match your belt type

## POWER STEERING BRACKETS & PULLEYS

- 289/302/351W Saginaw bracket, black .....4562-E.....\$80.00 ea
- 289/302/351W Saginaw bracket, billet .....4562-P.....\$170.00 ea
- Matches the billet pump above
- Y-Block Saginaw bracket, black .....4342-Y.....\$145.00 ea

- Pulley, 1 groove, keyway, polished alum.....4513-KA .....\$57.50 ea
- Pulley, 1 groove, keyway, satin alum.....4513-KSA.....\$52.50 ea
- Pulley, 1 groove, keyway, black.....4513-KB .....\$37.00 ea
- Pulley, 2 groove, keyway, black.....4513-KB2 .....\$37.00 ea
- Pulley, 2 groove, keyway, chrome .....4513-KC2.....\$42.00 ea

## OTHER POWER STEERING PARTS NEW

- Power steering flow valve, adjustable .....4617 .....\$105.00 ea  
Loose or tight - Now, with the turn of a knob, you can adjust the "feel" of your power steering. Pressure port: 1/4 npt; Return port: 3/8 npt.
- Power steering hose in-line filter .....4618 .....\$32.00 ea
- Hose kit .....4628 .....\$14.00 ea

