

# ENGINE PARTS

ENGINE BLOCK COLOR	FIRING ORDER	223 6 CYLINDER	272 8 CYLINDER
1955-56 ..... Pale yellow	223..... 1-5-3-6-2-4	Spark plug gap ..... 0.035"	Spark plug gap ..... 0.035"
1954, thanks, Abe..... Red	239, 256 ..... 1-5-4-8-6-3-7-2	Timing, std Tns ..... 4° BTDC	Timing..... 8-10° BTDC
1953 thanks henry..... Green	272, 279, 332.... 1-5-4-8-6-3-7-2	Bore and stroke ... 3.625" x 3.6"	Bore and stroke .... 3.625" x 3.3"

## Y-BLOCK ENGINE PARTS



Y-block spark plug wire set..... 1430..... \$45.00 set



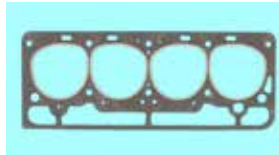
### Y-block gaskets



Valve cover, cork ..... 4333-G..... \$13.25 pr



Valve cover, neoprene ..... 4332-N..... \$32.50 pr



Oil pan gasket..... 4334-G..... \$14.50 pr



Valley cover ..... 4337-G..... \$9.00 ea

Timing cover set ..... 4336-G..... \$16.00 ea

Rear main seal ..... 4338-G..... \$21.50 ea

Head gaskets..... 4335-G..... \$36.00 ea

Intake manifold, early 1954 ..... 4339-GE ..... \$12.50 pr

Intake manifold, 1955-63..... 4339-G ..... \$12.50 pr

Cross-over pipe gasket..... 4341..... \$2.50 ea



Power steering bracket, Saginaw pump ..... 4342-Y ..... \$145.00 ea



Y-block alternator bracket..... 4350-B..... \$107.00 ea  
*Puts alternator in generator location*



Billet aluminum 2 groove pulley..... 4510..... \$225.00 ea  
*Fits 272-292-312, add ac, power steering, etc*

Pulley crank bolt & washer ..... 4515..... \$11.50 ea

Pulley spacer y-block may need spacer..... 4512..... \$20.00 ea

### Dip sticks

Flat head V8 ..... 1418..... \$25.00 ea

Flat head V8, chrome ..... 1418-CH ..... \$30.00 ea

Y block V8 ..... 1419..... \$25.00 ea

Y block V8 chrome ..... 1419-CH ..... \$30.00 ea



### Oil filter

6-8 cylinder canister type..... 1415..... \$16.50 ea

Spin on type..... 1413..... \$5.50 ea

Spin on type with check valve ..... 1416..... \$14.00 ea

Oil filter spin on adapter..... 1411..... \$30.00 set  
*Fits 6 cyl flat-heads from 1952 & Y-blocks from 1954*



Oil light sending unit ..... 2657..... \$14.50 ea

