

# ENGINE PARTS

ENGINE BLOCK COLOR	FIRING ORDER	223 6 CYLINDER	272 8 CYLINDER
1955-56 ..... Pale yellow	223..... 1-5-3-6-2-4	Spark plug gap ..... 0.035"	Spark plug gap ..... 0.035"
1954, thanks, Abe..... Red	239, 256 ..... 1-5-4-8-6-3-7-2	Timing, std Tns ..... 4° BTDC	Timing..... 8-10° BTDC
1953 thanks henry..... Green	272, 279, 332.... 1-5-4-8-6-3-7-2	Bore and stroke ... 3.625" x 3.6"	Bore and stroke .... 3.625" x 3.3"

## Y-BLOCK ENGINE PARTS

- Y-block spark plug wire set..... 1430.....\$45.00 set
- Y-block gaskets
- Valve cover, cork, 1954-59 ..... 4333-G..... \$13.25 pr
- Valve cover, neoprene, 1954-59..... 4332-N..... \$34.50 pr
- Oil pan gasket, 1954-64 ..... 4334-G..... \$15.50 pr
- Valley cover ..... 4337-G..... \$9.00 ea
- Timing cover set, 1954-64 ..... 4336-G..... \$16.00 ea
- Rear main seal ..... 4338-G..... \$21.50 ea
- Head gaskets..... 4335-G..... \$36.00 ea
- Intake manifold, early 1954 ..... 4339-GE ..... \$12.50 pr
- Intake manifold, 1955-63..... 4339-G..... \$12.50 pr  
1955-63 272-292-312
- Cross-over pipe gasket..... 4341..... \$2.50 ea
- Power steering bracket, Saginaw pump..... 4342-Y ..... \$155.00 ea
- Y-BLOCK ALTERNATOR BRACKET ..... 4350-B ..... \$107.00 ea  
*Puts alternator in generator location*
- Billet aluminum 2 groove pulley..... 4510..... \$225.00 ea  
*Fits 272-292-312, add ac, power steering, etc*
- Pulley crank bolt & washer ..... 4515..... CALL
- Pulley spacer y-block may need spacer ..... 4512..... CALL
- DIP STICKS
  - Flat head V8 ..... 1418..... \$25.00 ea
  - Flat head V8, chrome ..... 1418-CH ..... \$30.00 ea
  - Y block V8 ..... 1419..... \$25.00 ea
  - Y block V8 chrome ..... 1419-CH ..... \$30.00 ea
  - DIP STICK TUBE, Stainless..... 1417..... \$49.95
- OIL BREATHER CAP, Stock..... 1410-5568 .... \$9.95 ea
- OIL FILTER
  - 6-8 cylinder canister type..... 1415..... \$16.85 ea
  - Spin on type..... 1413..... \$5.50 ea
  - Spin on type with check valve ..... 1416..... \$14.00 ea
  - Oil filter spin on adapter..... 1411..... \$30.00 set  
*Fits 6 cyl flat-heads from 1952 & Y-blocks from 1954*
- Oil light sending unit ..... 2657..... \$14.50 ea

