

# INSTALLATION INSTRUCTIONS FOR 48/52 FORD PICK-UP FLOORBOARD

## FLOORBOARD

### TECHNICALITIES:

VEHICLE: 48/52 FORD PICK-UP

KIT CONSISTS OF: FRONT RH & LH FLOORBOARDS, RH & LH TOEBOARDS, TRANNY COVER, TRANNY EXTENSION, RH & LH REAR FLOORS.

MATERIAL: 16 GAUGE STEEL

1. Lay out your new floorboard on the ground to get familiar with the layout before you begin any cutting of the stock floorboard.
2. The order in which the new floor will be installed is: (1) LH front floor; (2) RH front floor; (3) LH toeboard; (4) RH toeboard; (5) main tunnel; (6) tunnel extension; (7) LH rear floor; (8) RH rear floor.
3. The basic idea is to leave a 1" lip of the stock floorboard, all the way around the perimeter of the cab.
4. Find the spot welds that hold the L&R center floor brace to the floor. (This will be your rear cut in removing the stock floor).
5. Measure 1-1/2" forward from the rear door post and draw a line across the floor. (This will be your rear cut in removing the stock floor).
6. Measure 1" in along the left and right side and draw your line.
7. If you are using your stock firewall, draw a line leaving 1" of the toeboard on the bottom of the firewall.
8. Cut out the stock floorboard on the lines you have made (this should leave you a 1" flange all the way around). Take your time when trimming around the center floor brace.
9. Drill 5/16" holes every 3" along the outside of L&R front floorboards, 1/2" in from the edge.
10. Install the L&R floorboards (left hand first). Use the set-up screws to hold in place one in every 2nd or 3rd hole. (You will weld the floor later).
11. Install the L&R toeboards next (some trimming may be needed to get an exact fit).
12. Set the main tunnel in place (use the tunnel ext. to get the main tunnel to the correct distance from the firewall). Screw the tunnel in place.
13. Install the tunnel ext. using the set-up screws, some adjusting of the two tunnels may be required.
14. Drill your holes in the L&R rear floorboards, the same as you did on the front floorboards, and install the L&R rear floorboards with the set-up screws provided.
15. If everything looks good, you can begin to weld your floor in place. Weld through the holes, remove your set-up screws and weld remaining holes. This is all that is needed, do not overweld.
16. Weld the center brace to the floor.
17. Install the access door if needed at this time. (Use the access door instructions).
18. Remember to use adequate spacing when bolting the body to the chassis.
19. Prime and seal all the seams with drip check or silicone sealer.

*THIS INSTALLATION IS DEPENDENT ON YOUR FOLLOWING THE INSTRUCTIONS. CAREFULLY, READ THEM BEFORE YOU START. DIRECT SHEETMETAL IS NOT RESPONSIBLE FOR THE INSTALLATION OF THIS FLOOR KIT. IF YOU NEED HELP, PLEASE CALL US: (619) 588-2925, or email us [info@directsheetmetal.com](mailto:info@directsheetmetal.com). Thank you!*