

MFG'D. BY PMR INC.  
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REAR CAB MOUNTS

02/05


INSTALLATION INSTRUCTIONS

1948 TO 1956 F-SERIES TRUCKS

GENERAL

The PMR rear cab mounts for 1948 to 1956 F-series trucks are a bolt-in replacement for the original lever arm mounts supplied on Henry's trucks. The original mounts allowed for cab movement and mis-alignment of the cab relative to the pick-up bed and frame. The PMR mounts involve a simple bolt-in installation and cures cab movement problems permanently.

INSTALLATION

1. Lay out the kit on a workbench and make sure all the components are in the kit before you start. Use the exploded parts illustration as a check sheet.
2. Raise the truck to a convenient, working level and locate the rear cab mounts.
3. Slightly elevate the rear of the cab using a piece of 2X4 wood that will span the underside of the cab. Insert a short piece of wood (probably standard 1 inch board) on each side of the truck between the top of the frame rail and the bottom of the cab. Lower the jack.
4. Remove the old lever arms and chassis brackets. Clean and paint the frame and cab pocket areas to suit your taste.
5. Install the new  cab mount assemblies per the attached exploded view. Make sure the heads of the 2 inch long slider bolts are facing the rear of truck.

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All bolts should be only hand tight at this point

6. Move the cab as necessary to insure that it is: