

# Door Arm Rest Installation 1953-55

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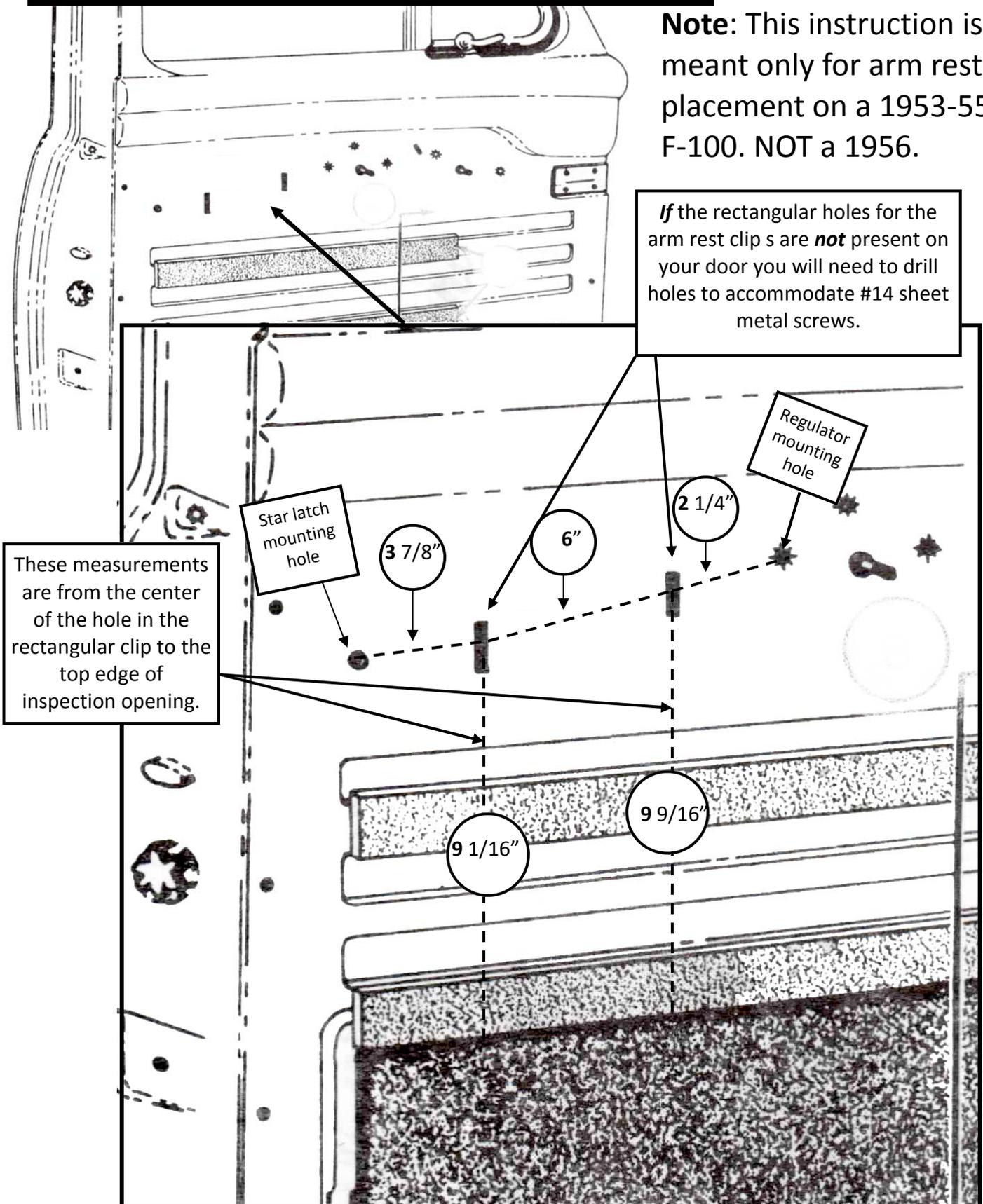
2124-ELK

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#@\$!\*@#\$\$% INSTRUCTIONS  
MID FIFTY F-100 PARTS 1-800-252-1956

**Note:** This instruction is meant only for arm rest placement on a 1953-55 F-100. NOT a 1956.

*If* the rectangular holes for the arm rest clips are **not** present on your door you will need to drill holes to accommodate #14 sheet metal screws.



These measurements are from the center of the hole in the rectangular clip to the top edge of inspection opening.

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## #@\$!\*@#\$\$% INSTRUCTIONS

MID FIFTY F-100 PARTS 1-800-252-1956

1. Scuff the surface of the metal insert with sand paper for best adhesion. Glue the sponge pad to metal insert using a good grad of upholstery glue (our part number 2103).
2. Upholster assembly with your choice of materials, vinyl is best.
3. Plastic base may be molded in original grey, or black, but can be painted. Consult a paint professional for help.
4. Mount the pad assembly to the plastic base with 2) #10 X 1/2" Phillips pan head sheet metal screws, up through the underside of base into the metal insert.
5. Finish securing pad assembly to base with the 2x #6 X 1/2" Phillips flathead sheet metal screws horizontally through the inside face of the plastic base into the metal insert.
6. Attach the armrest to the door. If your door did not have original armrest provisions use long #14 sheet metal screws. If your door had the rectangular cutouts for original armrests it should have clips installed. If these clips are missing see our part number 2124-ELK.
7. Remember that the fat end of the armrest points towards the front of the truck.

