

**HEADLINER/ REAR CAB COVER, RUBBERLESS
1953-55 & 1956**

**INST-2145,
2146, 2148**

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Last Rev: 06/30/2015

**#@\$!*@#\$\$% INSTRUCTIONS
MID FIFTY F-100 PARTS 1-800-252-1956**

Tools Required: (Not Included)

- Utility Knife
- Spray Adhesive (High Temp)

Lay out all pieces included in Rear Cab Cover:

- 1– Center Rear Cab Section (with or without design) marked for either 1953-55 or 1956 ('56 big back window or standard window)
- 1 pair– Driver/Passenger quarter panels, marked for either 1953-55 or 1956 ('56 big back window or standard window)
- 1– Dualloc tape (6 tabs)

Lay out all pieces included in Headliner:

- 1– Large Center Headliner Section—marked for either 1953-55 or 1956 ('56 big back window or standard window)
- 1 pair– Driver/Passenger Quarter Panels– marked for either 1953-55 or 1956 ('56 big back window or standard window)

**** Prior to installing un-package headliner and/or rear wall and lay out in a warm area for at least 24 hours. This will allow it to “relax” and fit properly. *Test Fit of all the parts prior to covering with fabric.* ****

Seated in the cab with the headliner in your lap with the headliner in the vertical position and the front of the headliner facing the roof. Lift the headliner toward the roof. Angling the headliner into more of a horizontal position.

Place the headliner clips into position over the drivers door pinch weld. Hold the headliner in place and bend down in the center and place the headliner clip into position over passenger door pinch weld.

Now slide the headliner forward catching the front clips on the pinch weld above the front windshield. Slide the headliner slightly back and tuck and rest the headliner under the rear window rubber.

This is the time to mark for any accessory light, if used, and trim to fit with utility knife.

With the center in place, test for fit with the quarter panels. The quarter panels are mirror images, so they will fit properly only one way.

Slide the quarter panel into the pinch weld behind the door on each side, and slip the edge under the rubber of the rear window and over the center headliner piece.

Once you are certain that everything aligns and works properly, you are ready to remove all of the pieces and cover with fabric.