

PARK LIGHTS AND GRAVEL PANS 1955-1956

#@\$!*@#\$\$% INSTRUCTIONS
MID FIFTY F-100 PARTS 1-800-252-1956

INST-2240
PART NUMBERS
2240-56, 2240-55
1526-5556

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Old service bulletins often answer some of our most perplexing questions. Here is one from May of 1956 that explains why some of us have trouble with our park light assemblies fitting and also the difference in the 1955 and 1956 Gravel pan. (radiator grille lower panel assembly)

1393 RADIATOR GRILLE LOWER PANEL ASSEMBLIES (1956 Trucks)

New radiator grille lower panel assemblies (B6C-8188-A and B6TW-8188-A) have been released for service. These assemblies will replace the present radiator grille panel assemblies (B5C-8188-A and B5TW-8188-A), when present stock is exhausted.

To use the new assemblies on the 1955 trucks it will be necessary to relocate the parking light attaching bolt holes by drilling four $7/32$ inch diameter holes, (two per side) in the panel as shown in fig. 1, using the following procedure:

1. Draw a straight line between the centers of the existing parking light attaching bolt holes.
2. On this line and $23/32$ of an inch to the center from each existing hole, drill a $7/32$ inch diameter hole.
3. The new holes will be approximately $3 \frac{63}{64}$ inches apart and equally spaced between the old holes.

1398 PARKING LIGHT BEZEL AND GRILLE ASSEMBLY (1956 Trucks)

If a gap condition between the parking light bezel and radiator grille assembly is encountered on the 1956 Ford trucks, use the following corrective procedure.

Remove the parking bezel, and lens. Remove the parking light socket body assembly from the grille panel. Elongate the two mounting holes in the grille panel approximately $1/4$ inch toward the rear. Install the parking light socket body assembly on the grille panel moving it as far to the rear as the slotted holes will allow. Install the parking light lens and bezel.

The labor reimbursement for this correction will be computed on the basis of operation SP-13206-56 "Refit parking light bezel to grille assembly".

The suggested time for correcting one parking light bezel is 0.4 hrs. and for two 0.5 hrs.

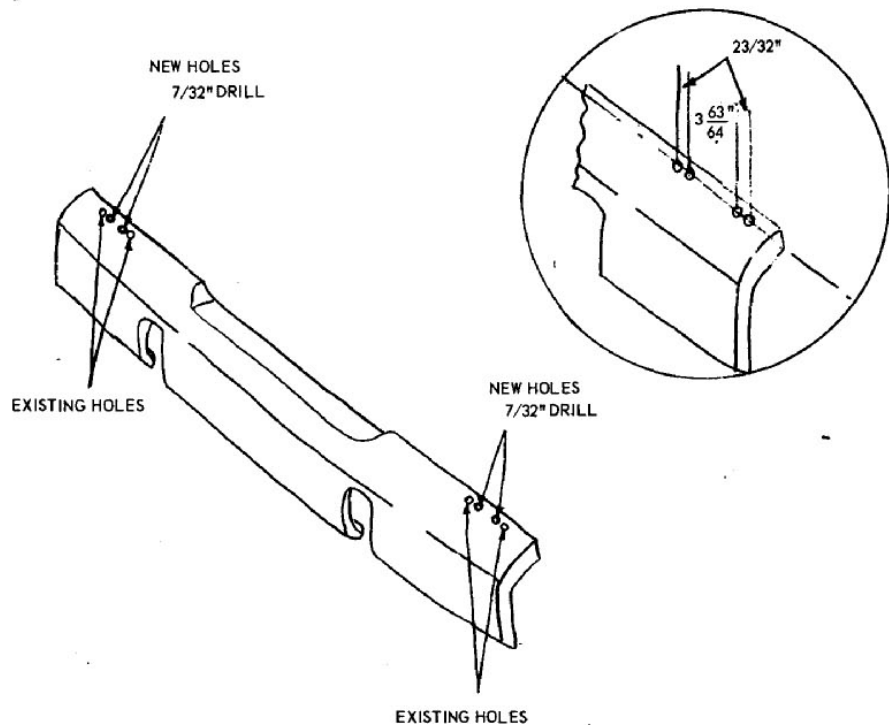


Fig. 1 - Parking Light Attaching Bolt Hole - Location (Item 1393)