

**Universal steering stop for dropped axle 1948-64  
Pitman arm versions: Stock or CPP 400 Series**

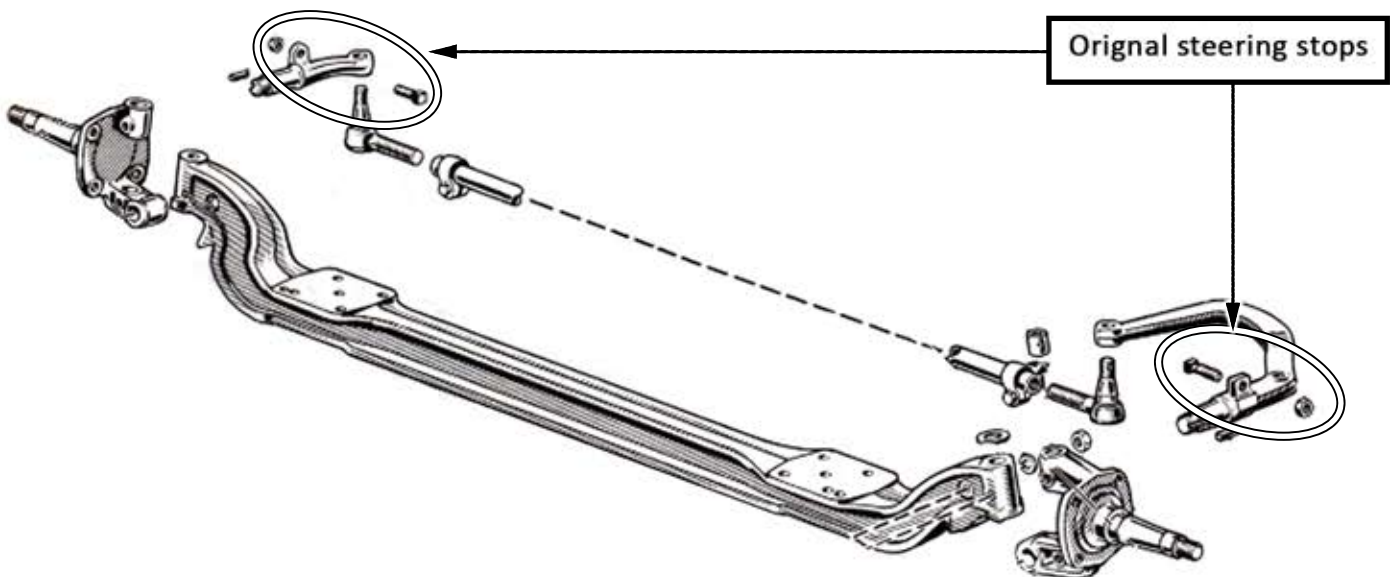
INST-2844-4864

PART NUMBERS:  
2844-4864A  
2844-4864B

PAGE NUMBER:  
1 OF 2

**!@#%#@#% INSTRUCTIONS  
MID FIFTY F-100 PARTS (800) 252-1956 MIDFIFTY.COM**

Steering stop set ups vary by Ford truck generations. In order to provide a solution that works across a large span of years, we have developed this pitman arm steering stop kit to provide steering limits when lowering the front of the truck using a dropped axle. Most stock steering stops will not function with any drop axle because the geometry has changed and that part of the axle is no longer in the path of the steering stop. For a solution to this we have part number 2844-4864A for a stock pitman arm or 2844-4864B for a CPP 400 Series pitman arm (B is 1/4" taller than A).





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This image shows the stock steering stop set up that is present on a 1957 or later model with power assist. They used steering stops at the pitman arm. We have 2 reproduction versions of this. One version for the stock Ford pitman arm, and one for the CPP 400 Series power steering conversion. (400 series pitman arm sits 1/4" further out from frame). Mounting bolts may be shared with steering box. Mid Fifty always recommends grade 8 hardware when going through the frame. Parts include 1" grade 8 mounting bolts. We intend this to be a fairly universal kit, so we are not specifying mounting locations, as they could differ depending on your application. Carefully check for interference at steering limits to determine proper installation point and adjustment range for these steering stops. The top spots to watch out for are interference with the drag link and driver's side tire, and brake calipers hitting the axle. Stock steering bolts at steering arms should be removed when using this kit.

