

REAR AXLE CONVERSION REAR END CENTERLINE

#@\$!*@#\$\$% INSTRUCTIONS

MID FIFTY F-100 PARTS 1-800-252-1956

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HOW TO FIND THE REAR END CENTER-LINE

When swapping out the rear end in your classic truck to a newer unit, the axle centerline must be found in order to insure the correct placement of the shock mounts and leaf spring seats.

Before any measurements are taken, make sure that the rear end is centered between the frame rails. With the rear end centered, measure the width of the rear end hub and divide that number by 2. The result will be the distance from one hub to the axle centerline. Remember, if the measurement is correct, then the distance from either hub to the centerline will be the same no matter what rear end is being used.

Now that the centerline has been determined it will be easy to place the spring axle seats and shock mounts. The location of each spring seat (A) should be the same distance from the centerline. Likewise, the location of each shock bracket (B) should be the same distance from the centerline.

