

# Ignition Switch: Assembly

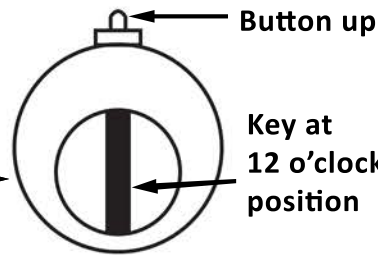
#!\*@\$%#!\*@\$% INSTRUCTIONS  
MID FIFTY F-100 PARTS (800) 252-1956

PART NUMBERS:  
2904  
2905  
2906  
1033  
PAGE NUMBER:  
1 OF 2

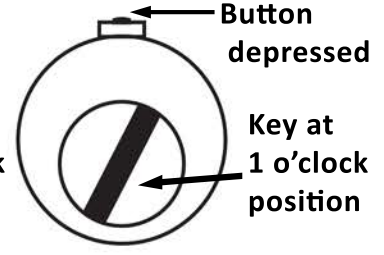
Last Revision: 08/11/2015



Cylinder view  
from key end.



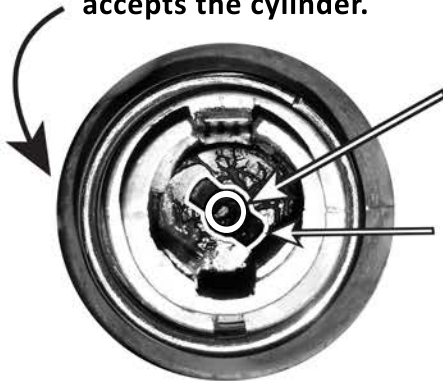
Key at  
12 o'clock  
position



Key at  
1 o'clock  
position

In order to install the cylinder and keys into the switch, the tiny button on top of the cylinder must be depressed. To do this put the key in the cylinder and turn it to the 1 o'clock position.

View of the ignition switch if you are looking down into the hole that accepts the cylinder.



Looking down into the ignition cylinder you should see a small spring in the center of the slot in the bottom of the key way. There is a bit of white grease in this location, so it may be difficult to see. Make sure this spring stays inside the slot and is not sideways.

This slot has to be in this position to accept the cylinder with the key at the 1 o'clock position. If this slot is in the wrong position, use a flat head screw driver to change the angle.

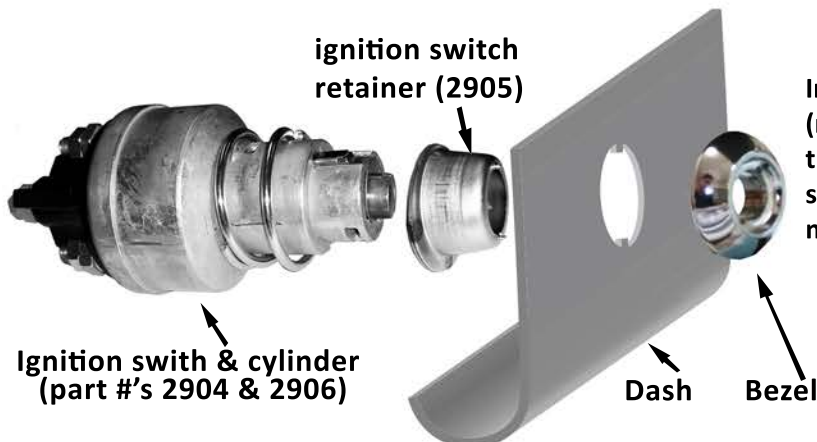
Insert the cylinder with the key at the 1 o'clock position. Turn the key from the 1 to the 12 o'clock position. (the cylinder will allow you to remove the key at this position) This will pop the tiny button back up, through this hole in the ignition switch.



If the button does not come up high enough to poke through this hole, it's ok because this cylinder will be held in place by this slot. Once all of the pieces are installed in the dash, the bezel keeps the cylinder from slipping out of the switch.

## Removal:

Turn the key back to the 1 o'clock position, push the tiny button down, and the key should lock into that position. Then pull the complete cylinder out.



ignition switch  
retainer (2905)

Ignition switch & cylinder  
(part #'s 2904 & 2906)

Dash

Bezel

Installation into dash: Slip the retainer on the switch, (note the slot). Compress the spring, pushing the switch through the dash. Install the bezel by turning into the slot on the switch. Note some (mostly 1953) trucks may need the dash hole slightly enlarged.