

# STANDARD REAR WINDOW INSTALLATION

#@\$!\*@#\$\$% INSTRUCTIONS  
MID FIFTY F-100 PARTS 1-800-252-1956

**INST-3103**

PART NUMBERS

3103

1717-1721

PAGE NUMBER

1 OF 2

## Back Window Replacement.

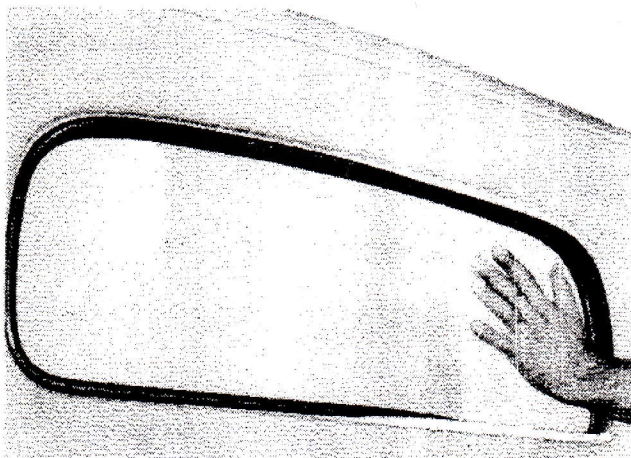
The rear glass is held in place by a rubber weatherstrip similar to the windshield.

(1) **REMOVAL.** From outside the cab, apply pressure against a corner of the rear glass as shown in fig. 35. Apply pressure until the weatherstrip begins to roll off the body flange. Move toward the opposite end and continue to apply pressure until the weatherstrip is completely off the body flange.

(2) **INSTALLATION.** Clean the channel in the weatherstrip and the body flange. Stretch the weatherstrip over the glass as shown in fig. 36. Make sure the glass is seated firmly in the weatherstrip.

Apply rubber cement (8A-19552-B) between the glass and weatherstrip (fig. 37). Apply the rubber cement to both sides of the glass.

Insert a piece of cord (chalk line) around the inner lip of the weatherstrip, allowing both ends of the cord to overlap. Apply liquid soap around the inner side of the weatherstrip. Position the glass in the window opening from inside the cab, and hold the glass firmly against the body flange while an assistant, outside the cab, withdraws the cord as shown in fig. 38.



4099

Fig. 35—Back Window Removal



4215

4214

Fig. 36—Weatherstrip  
Sealer Application

Fig. 37—Glass  
Installation

After the cord is carefully pulled loose, strike the glass with the palm of the hand to seat the weatherstrip over the body flange. Clean the glass after installation and perform a water test.

Note:

WINDSHIELD and BIG BACK WRAP AROUND GLASS are installed from the outside, but the standard rear glass is installed from inside.

\* Instead of "rubber cement #8A-19552R" we use Butyl window sealer #3126

\*\* #3124, handy tool and cord, correct size cord feeds through tool into rubber groove, saves ton of aggravation.

\*\*\*If installing TRIM around the rubber, it goes in the rubber first. The entire assembly, glass with rubber and trim is then installed in the truck.

\*\*\*\*remember to "pack" the rubber around corners, do not stretch. A little gapping might occur, if so usually you have stretched it too much around corner, pull a little from the straightaway into corner.



4100

Fig. 38—Installing Back Window

**Mid Fifty F-100 Parts**

(800) 252-1956



**INST-3103**

INST, REAR WINDOW  
INSTALLATION INSTRUCTIONS,