

# UPPER AND BACK WINDOW FELT CHANNEL FORMING

PART NUMBER

INST-3107

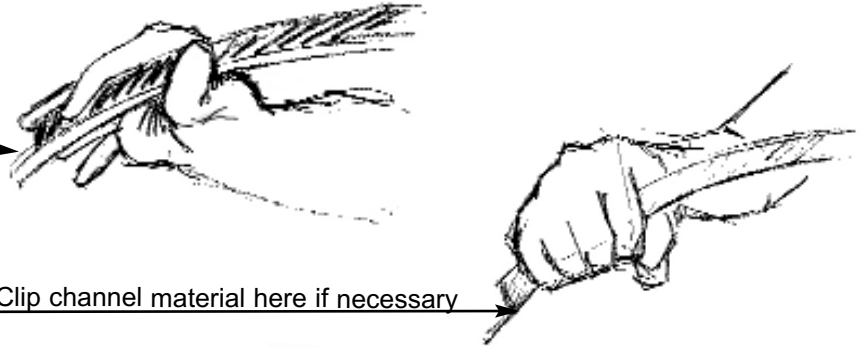
## #!%@\* &# INSTRUCTIONS

Mid Fifty F-100 Parts 1-800-252-

PAGE 1 OF 1

Upper and Back Window channels take a little coaxing into shape. If you are doing solid side windows the channels need to make a complete U shape going all the way up, over and down the glass. If you rush this process the stainless bead will crimp and separate from the felt material. The channel must go all the way to bottom of both front and rear channel holders down inside door as the glass rides down inside them when rolled down. Don't try messing with original style clips, glue channels in. Some 1953-55 glass passes too far up into the outer corner, best solution for this is to split the back of the felt channel for about 5 inches in the corner, letting glass pass through slit when rolled all the way up.

Gently bend in a massaging manner toward end until both stainless beads slide forward.



If bead is caught on channel material, clip channel away from bead until it moves freely

Clip channel material here if necessary

Secure glass in upright position.

Locate and match up center point of glass and channel

Continue to smooth and massage channel into gentle curve.

Make sure bead ends are moving out and channel is sliding along entire length

Continue to shape against glass and straight down.

Clip off excess stainless bead

Install formed channels in channel holder brackets.  
Glue into place.