

Swivel Ball Floor Mount Instructions

For #'s 2400500040, 2401500040, 2402500040, 2400550040, 2401550040, 2402550040

Figure A:

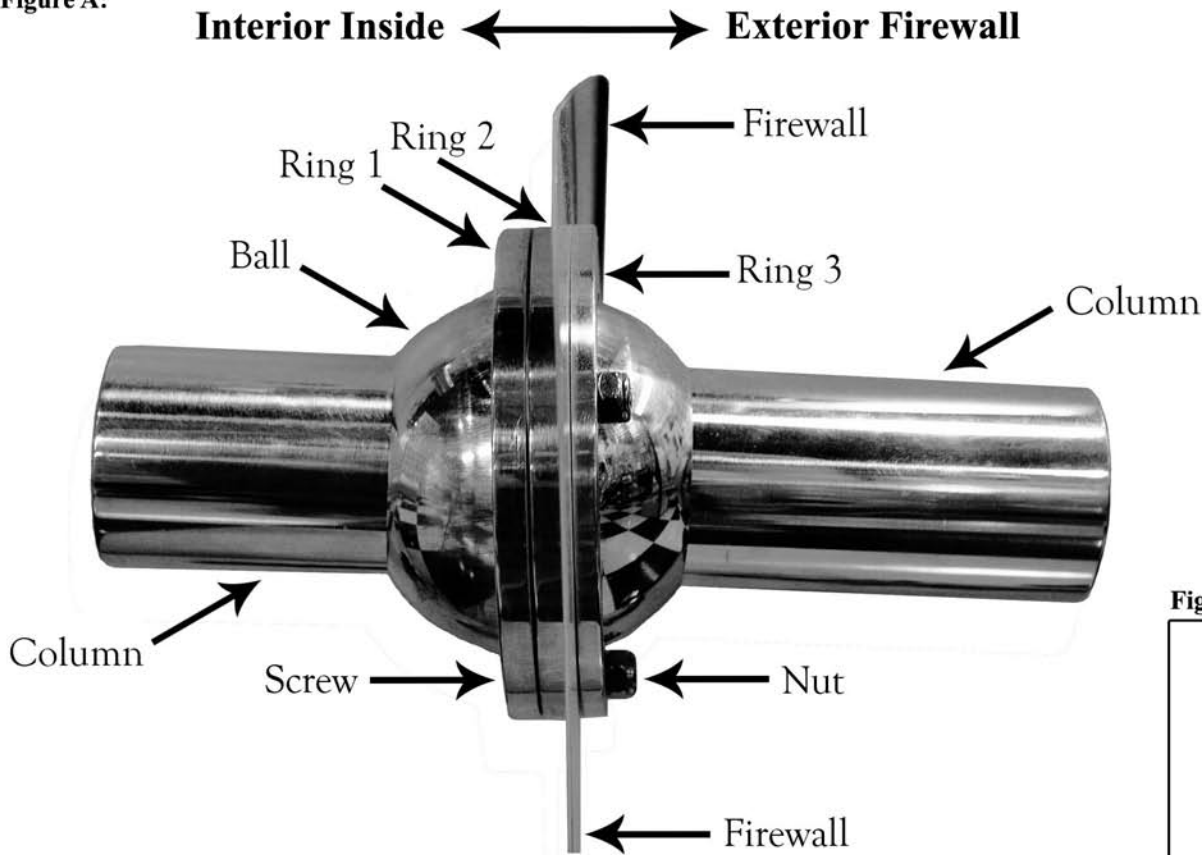
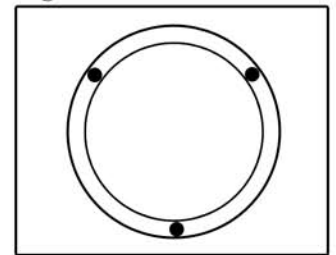


Figure B:



1. Trace Ring 2 on a separate sheet of paper as your template. Hole in floor has to be 2 7/8" diameter (2.875).
2. Shown in (Figure B) make sure one hole of the ring is at 6:00. Drill the three 3/16" (.1875) Holes
3. Slip Ring 1 (Figure A) up over the tube of the steering column with countersunk hole facing steering wheel.
4. Slip ball on column with set screw towards driver's compartment and at 6 o'clock.
5. Slip Ring 2 on column so numbers touch.
6. Install 3 bolts without nuts.
7. Install column into drop or dash mount.
8. Slide floor mount down until it sits flat against floor and 3 bolts go thru pre-drilled holes in the floor.
9. Install Ring 3 on outside with number facing firewall or floor. Install Nuts.
10. Go to inside of vehicle and tighten set screw in ball. Set screw should face down.
11. You are done!!



Note: These floor mounts are made to fit three different column hole diameters. These diameters are: 1 3/4", 2" and 2 1/4". There are also specific oversized mounts for chrome and black powder coated columns.