

# SHOULDER BELT MOUNT, RETROFIT SPACER KIT

81281-S

!@#\$%& INSTRUCTIONS

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This instruction covers the installation of the 82181-S SHOULDER BELT MOUNT, RETROFIT SPACER KIT for use only with Mid Fifty 2180 SHOULDER BELT UPPER MOUNTS.

This kit provides a longer shoulder belt anchor bolt and a spacer to allow for proper fit and free rotational movement of the upper mount where it is anchored above the shoulder. These seat belt mounts have been produced in more than one configuration. If your steel mounts have the threaded bung on the back side (outside of the curve, not inside of the curve), then please use these parts and instructions when installing your shoulder belt setup.

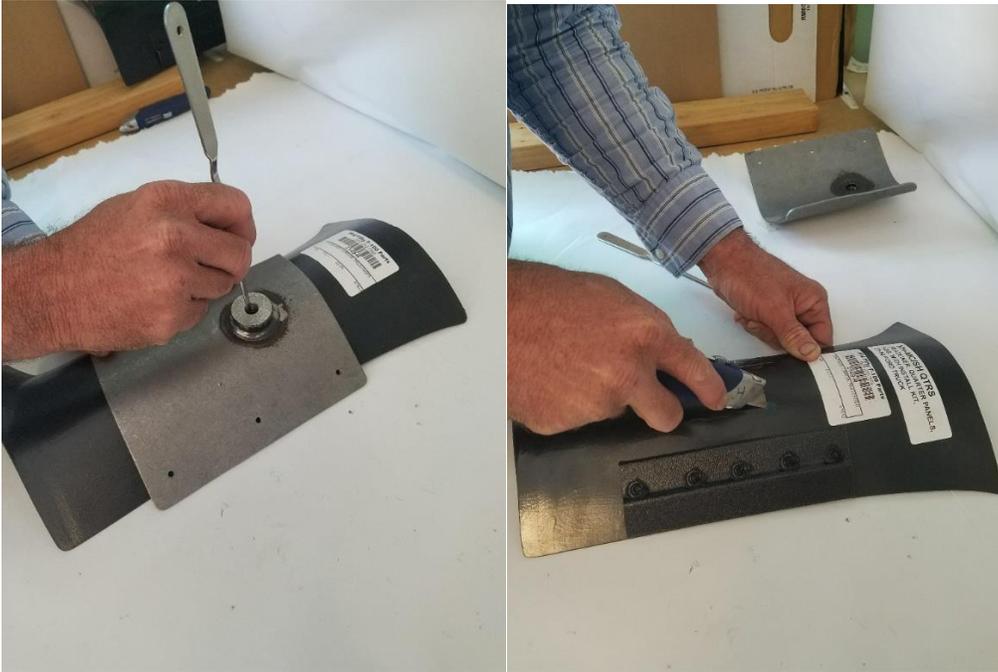
Shown below are the component parts involved and the final assembled parts (minus the truck cab).



## Getting Started

Marking and cutting the interior coverings pre-install with everything on the bench is nice and easy but not a great idea unless you have mocked everything up first. It is much more accurate if it is done after the fact with your steel mounts installed in the cab. Then you can't get to everything as easily but the interior coverings like the ABS piece or whatever you are using can then be put temporarily in place to mark the location of the necessary hole for the anchor bolt to pass through.

In the case of the ABS piece, a razor knife can be used to make the hole. The hole should be made large enough for the spacer to fit through, but NO LARGER. Then the spacer and lock nut can be placed onto the anchor after it is installed in the seat belt upper mount. The hole I made, shown below is a little sloppy but it still hides behind the seat belt upper mount when installed.



### Proper Installation.

The longer anchor bolt, lock washer and spacer that make up the retrofit kit allow full engagement of the bolt with the threaded bung on the back of the steel shoulder mount. The spacer also provides a flat surface for the anchor bolt. The extra length makes sure there is room for interior coverings and for the shoulder belt upper mount where the strap passes through to rotate freely for proper function.

PLEASE ENSURE THAT THE COMPONENT PARTS ARE INSTALLED AS PICTURED BELOW.

Anchor Bolt → Seat Belt Upper Mount (belt) → Interior Covering → Lock Washer → Spacer → Steel Mount



