

2146 , 2145 , 2148

Installation Instructions

'53-'55, '56 FORD F-100 HEADLINER/ REAR CAB COVER- RUBBERLESS
(Including '56 Small or Big Rear Window)

Tools required: (Not included)

1-Utility Knife

1-Spray Adhesive (High Temp.)

Layout all pieces included in Rear Cab Cover:

1-Center Rear Cab Section (with or without design) marked for either '53-'55, '56 small window or '56 big window

1 pair- Driver/ Passenger Quarter Panels, marked for either '53-'55, '56 small window or '56 big window.

1- Dualloc tape (small bag)

Layout all pieces included in Headliner:

1-Large Center Headliner Section- marked for either '53-'55, '56 small window or '56 big window

1 pair- Driver/Passenger Quarter Panels- marker for either '53-'55, '56 small window ('56 big window has no quarter panels)

1- Dualloc tape (small bag)

Test Fit of all the parts prior to covering with fabric.

Seated in the cab with the headliner in your lap with the headliner in the vertical position and the front of the headliner facing the roof. Lift the headliner toward the roof. Angling the headliner into more of a horizontal position.

Place the headliner clips into position over the drivers door pinch weld. Hold the headliner in place and bend down in the center and place the headliner clip into position over passenger door pinch weld.

Now slide the headliner forward catching the front clips on the pinch weld above the front windshield. Slide the headliner slightly back and tuck and rest the headliner under the rear window rubber

This is the time to mark for any accessory light if used, and trim to fit with a utility knife.

With the center in place, test for fit with the quarter panels. The quarter panels are mirror images, so they will fit properly only one way.

Slide the quarter panel into the pinch weld behind the door on each side, and slip the edge under the rubber of the rear window and over the center headliner piece.

Once you are certain that everything aligns and works properly, you are ready to remove all the pieces and cover with fabric.

Cover all pices with upholstery fabric. Use only a high temp. contact adhesive (3M spray adhesive) start in the center; Spray both the back of the fabric and the panel-- 2 square feet at a time. Working first towards the corners. With the center and corners covered then work your way toward the front. Take your time. If the fabric has a grain pattern keep it straight in the center of the top panel. Place 8-10 tabs of Dualloc tape (provided) along the center of the roof brace. Remove the red liners and reinstall the headliner center. Once the headliner is in its proper place then press the headliner up until it touches the tabs and locks the headliner into its final place. This will keep it in place an prevent any potential rattling. Reinstall the covered corners and you are finished.

If you have ordered a matching rear cab cover, install it first as the quarter panels act as a finished piece over the lower rear cab cover corners.

Again we are dry fitting

- 1) Slide the rear cab corners into the pinch welds behind each door.
- 2) Fit the center in place between the corners and tuck it under the rubber of the rear window. Once your are confident of the fit, remove all the pieces and cover with fabric, as mentioned above.
- 3)Once covered and ready for installation used the Dualloc tabs along the rear horizon braces, lower and center. Use of the tabs will keep it all in place, and prevent potential rattling.

THANK YOU!